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working knowledge of programmable controllers with concentration on relay ladder logic techniques and how the PLC is connected to external components in an operating control system. In the course of this work, the student will be presented with real world programming problems that can be solved on any available programmable controller or PLC ...

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of the programmable logic controller and a consequential revolution of control engineering. This book is an introduction to programmable logic controllers and aims to ease the tasks of practising engineers coming first into contact with programmable logic controllers, and also provides a basic course for students on courses such as Nationals and Higher

Programmable Logic Controllers

1) Programmable Logic Controllers (PLCs): An Overview. 2) PLC Hardware Components. 3) Number Systems and Codes. 4) Fundamentals of Logic. 5) Basics of PLC Programming. 6) Developing Fundamental PLC Wiring Diagrams and Ladder Logic Programs. 7) Programming Timers< 8) Programming Counters. 9) Program Control Instructions. 10) Data Manipulation ...

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